

Date: Thursday, 16/10/2008 3:49:08 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42669	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251163
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42666	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JLD 08.10.16</u>	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-163 with Dart IPP D212-725-1-163"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251163	Clip Oil Cooler
-----	-------------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 CLIP OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick: Qty Part Number Description Batch

1 D212-725-1-163 clip W/ 45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-163 REV. 6

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:08 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42669

Part Number: D2127251163

Job Number:



Seq. #:

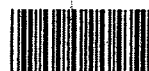
Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

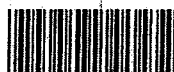
Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



4 08.11.03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.41**

Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-161, Stiffener Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

**1.41** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.42**

Discrepancy:

Fabricate D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

**1.42** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.43**

Discrepancy:

Fabricate D212-725-1-165, Support Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-165, Support Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 56, Fig. 19. Material 2024 T3 .040 Batch No. 0921.

**1.43** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.44**

Discrepancy:

Fabricate D212-725-1-167, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-167, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

**1.44** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.45**

Discrepancy:

Fabricate D212-725-1-169, Bracket Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-169, Bracket Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 58. Material used 2024 T3 .032 Batch No. 0617.

**1.45** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Thursday, 16/10/2008 3:49:08 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	42669		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251163
<b>This Issue</b> :	16/10/2008	<b>Drawing Number</b> :	D212-725-1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	//	<b>Drawing Revision</b> :	
<b>Previous Run</b> :	42666	<b>Material</b> :	N/A
	<b>Type</b> :	<b>Due Date</b> :	23/10/2008
		<b>Qty:</b>	1 Um: Each
<b>Written By</b> :			
<b>Checked &amp; Approved By</b> :	JUD 08.10.16		
<b>Comment</b> :			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASING

Issue P/O: 73916 to Eagle Copters  
 "Assembly of D212-725-1-163 with Dart IPP D212-725-1-163"  
 Send a copy of this IPP

C208110/20  
 ①

2.0	D2127251163	Clip Oil Cooler
-----	-------------	-----------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 CLIP OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty	Part Number	Description	Batch
----------	-------------	-------------	-------

1	D212-725-1-163	clip	_____
---	----------------	------	-------

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-163 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:08 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42669

Part Number: D2127251163

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS  
Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

7.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:08 PM  
User: Julie Dawson

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42669		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251163
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42666	Material	: N/A
Written By	:	Due Date	: 23/10/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 08.10.16</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-163 with Dart IPP D212-725-1-163"

Send a copy of this IPP

*[Signature]*

OCT 29 2008

2.0	D2127251163	Clip Oil Cooler
-----	-------------	-----------------



Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CLIP OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
----------	-------------	-------------	-------

1	D212-725-1-163	clip	<u>w/o 45211</u>
---	----------------	------	------------------

Attach serviceable tags

*[Signature]*

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-163 REV. 6

Material Certification / Proof of Traceability / Certificate of Conformity required



Date: Thursday, 16/10/2008 3:49:08 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42669

Part Number: D2127251163

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.41**

Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-161, Stiffener Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

**1.41** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.42**

Discrepancy:

Fabricate ~~D212-725-1-161~~ D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

**1.42** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.43**

Discrepancy:

Fabricate D212-725-1-165, Support Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-165, Support Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 56, Fig. 19. Material 2024 T3 .040 Batch No. 0921.

**1.43** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.44**

Discrepancy:

Fabricate D212-725-1-167, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-167, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

**1.44** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.45**

Discrepancy:

Fabricate D212-725-1-169, Bracket Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-169, Bracket Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 58. Material used 2024 T3 .032 Batch No. 0617.

**1.45** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*